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by M Munasir

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3

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Composites of $\text{Fe}_3\text{O}_4/\text{SiO}_2$ from Natural Material Synthesized by Co-Precipitation Method

Munasir¹, A S Dewanto¹, A Yulianingsih¹, I K F Saadah¹, Z A I Supardi¹, A Mufid² and A Taufiq³

¹Department of Physics, Faculty of Mathematics and Sciences, Universitas Negeri Surabaya (UNESA), Jl. Ketintang, Surabaya 60231, Indonesia.

²Department of Physics, Faculty of Mathematics and Sciences, Institut Teknologi Sepuluh Nopember (ITS), Jl. Arif Rahman Hakim, Surabaya 60111, Indonesia.

³Department of Physics, Faculty of Mathematics and Natural Sciences, Universitas Negeri Malang (UM), Jl. Semarang 5, Malang 65145, Indonesia.

Email: munasir_physics@unesa.ac.id

Abstract. Synthesis of $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ nanoparticle has been conducted based on natural materials by using the co-precipitation method. The used silica was a-SiO₂ collected from silica sand from Bancar Tuban, Indonesia. The Fe_3O_4 collected from iron sand's Lumajang, Indonesia. The samples was set for Fe_3O_4 : a-SiO₂: PEG composition of 1 : 2 : 1. The process was maintained by melting the PEG 4000 and following by adding a-SiO₂ and Fe_3O_4 . The samples were characterized by using X-Ray Diffractometry (XRD), Transmission Electron Microscopy (TEM), and Fourier Transform Infra-Red (FTIR) spectroscopy. The analysis of the XRD data showed that additional silica into Fe_3O_4 tended to change the diffraction pattern that represents the existent of both Fe_3O_4 and silica. The SEM images presented that the samples formed in nanometric size with core-shell structure. Furthermore, the FTIR spectra showed that Si-O-Fe bound appeared at 555-568 cm^{-1} . Thus, this work was able to produce the $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ nanocomposites by using co-precipitation method in a core-shell structure.

Keyword: Composite, nanoparticle, Fe_3O_4 , SiO₂, coprecipitation

1. Introduction

Indonesia is a country with abundant natural resources. Some of the natural resources extracted from minerals are quartz sand and iron sand. Most of the content of quartz sand is silica (SiO₂) with the purity of 70%. Quartz sand has a characteristic of its yellowish white color (Bancar area, Tuban-East Java, Indonesia) [1], its density of 2.50–2.70 g/cm^3 , and having melting point of around 1715 °C [2]. Based on the previous research, the iron sand from Lumajang had a noticeably high level of Ferrous that could easily produce magnetic nanoparticles with high purity [3,4]. The latest reports show that Indonesia has a large number of iron minerals that consist of the main iron ore (17%), iron ore (8%) and laterite iron ore (75%) [4].

There are many applications of nanocomposites in industrial and health sectors especially the use of this material for small particles from micro to nanometric size. Thus, we need to advanced and the right technology to process it. It needs a special treatment in the process of obtaining the nanometric



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materials. A lot of methods were used to get the nanocomposites with the best result including the co-precipitation method, sol-gel, etc. [2,5–8]. Nanocomposite material is a combination of two or more composing materials with a different characteristic material (matrix and filler). In this research, the magnetic particle (Fe_3O_4) was combined with silica because it has multiple advantages including the ability of its pure materials to synthesize in large scale and the large capacity of cation exchange. Silica comes from a natural or synthetic material and usually is in the form of crystalline or amorphous solid [1,6,9]. Silica is a metal oxide compound that is widely available in nature, but its existence is not in the free state. It is bounded to another compound physically and chemically. This material is used in many industries and medical field because of its unique nature and morphology such as the large surface area and pore volume, and the ability to absorb various substances like water, oil, and radioactive material. In general, Silica has hydrophobic or hydrophilic properties based on its structure and morphology [10].

In composite materials, the component did not undergo a chemical change. $\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanocomposite is a composite material because its constituent materials have nanometric size and exist without any new compound formed. Another work reported that the $\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanocomposites were successfully prepared by using the co-precipitation method with FeCl_3 and silica solution as the basic material [11]. In this work, we were interested to develop synthesis method of $\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanocomposites by exploring the abundant natural material via a co-precipitation method. This method can be utilized to prepare an inorganic compound based on the precipitation process of substances. The advantage of this method is having a relatively low temperature in a short process [12,13]. Interestingly, the method can prepare the $\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanoparticle that was illustrated to form a composite formation, where the Fe_3O_4 ferromagnetic particle is covered inside the hollow of SiO_2 particle [11,14].

2. Experimental Method

2.1. Materials

The equipment used in this research were a beaker glass, measuring glass/graduated cylinder, magnetic stirrer, filter paper, digital scales, spatula, pH meter, pipette, spatula, funnel, crucible, mortar and pestle permanent magnet, cardboard and a 60-watt lamp. The material used in this study were Bancar-Tuban sand, Lumajang iron sand, NaOH, HCl 2M, NH_4OH , PEG 4000, and distilled water (DI). The manipulation variables were the a- SiO_2 mass and the PEG mass. The Control Variable was the mass of Fe_3O_4 . The response variable was the phase of $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ nanocomposites.

2.2. Experiment

The step taken to synthesize the nanocomposites of $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ was melting the PEG via the stirrer at a temperature of 60 °C. It was then added with a- SiO_2 powder while it was being stirred continuously until evenly combined, after that it was added with Fe_3O_4 powder and it was stirred for another 3 minutes, so that it formed precipitate. Those steps were repeated for 3 times with different compositions. The precipitate was then dried and thus formed $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ powder. This product was then characterized by using XRD to determine the occurrence of the composite on both Fe_3O_4 and a- SiO_2 . Furthermore, it was also characterized by using FTIR to determine the functional group possessed by the sample of $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$. The size and distribution of the particles were characterized by using SEM/TEM.

3. Results and Discussion

3.1. XRD Characterization of Composite of $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$

XRD Diffractogram result showed the diffraction pattern of amorphous silica and Fe_3O_4 shown in Figure 1. The curve indicates that the peaks in sample #1, and the base materials which were Fe_3O_4 and SiO_2 . The XRD results proved the existence of peak particle combination of Fe_3O_4 and a- SiO_2

particles. The diffraction peak occurred at $2\theta = 30.07^\circ$, 35.47° , 43.17° , 53.33° , 56.90° which showed the cubic structure of the Fe_3O_4 particle, with each of crystal planes (220), (311), (400), (422), and (511). Therefore, undergoing a composite process did not change the structure of Fe_3O_4 particle. In sample #1, the wide peak on $2\theta \approx 24^\circ$ showed the existence of amorphous silica form. This peak intensity will increase along with the addition of silica, where the position of polymer form is very influential in the composite [15]. The higher the variation of silicate addition into Fe_3O_4 the more declined the diffraction peak pattern of Fe_3O_4 [11,16,17].

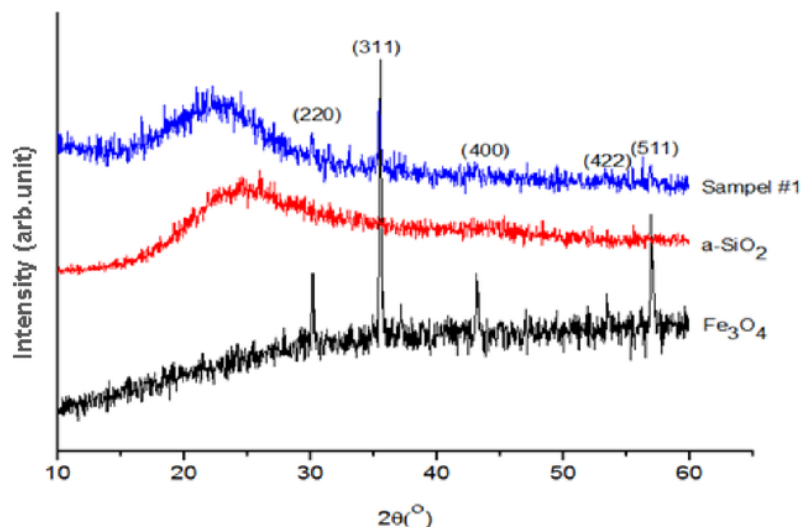


Figure 1. XRD patterns of $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$

3.2. Data of FTIR Characterization of $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ Composites

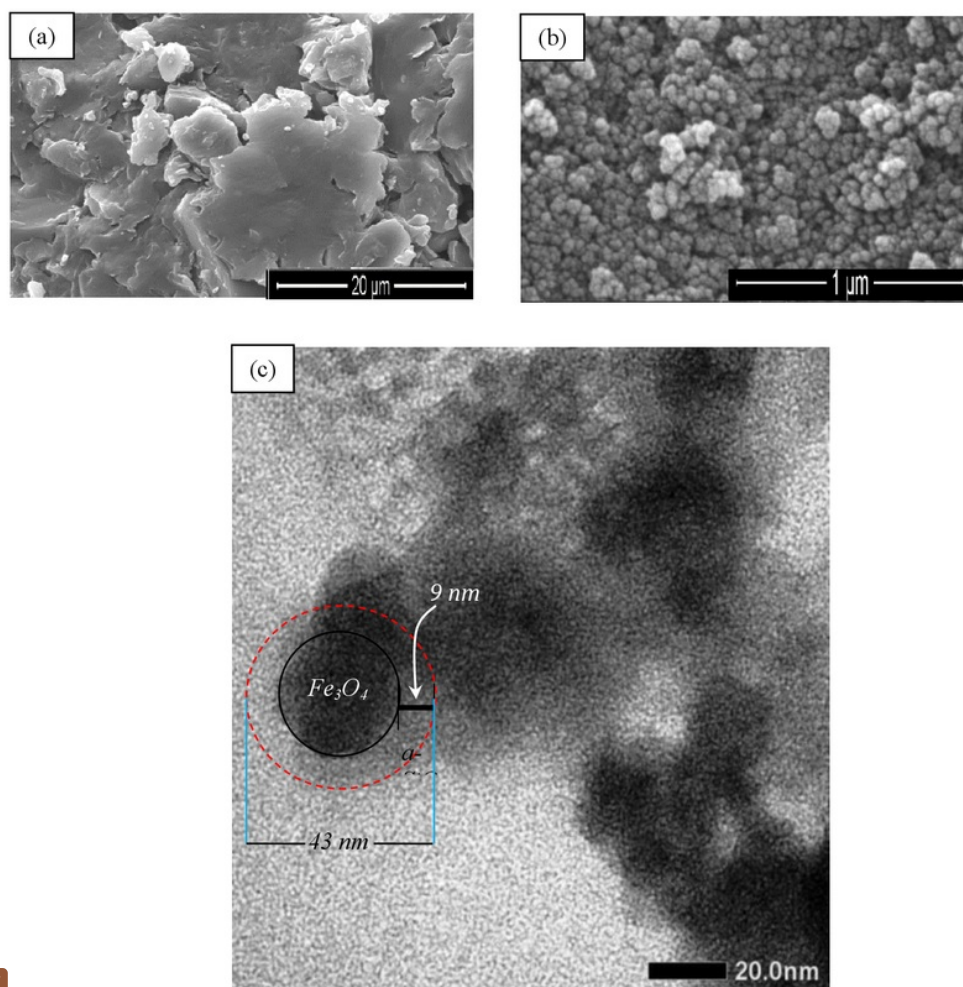
After a test by using XRD, the $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ nanoparticles was characterized by using FTIR to determine the functional groups of the $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ sample. The functional groups corresponding to $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ (Sample #1) therein are depicted in Table 1.

Table 1. Functional group of the synthesized $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$

Peak	Wavenumber (cm^{-1})	Functional Group	Reference
	$\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ (Sample #1)		
1	468	Si-O-Si / O-Si- O	[1,7]
2	555	Si-O-Fe	[12]
3	796	Si-O-Si	[1,7,14]
4	950	Si-O	[12]
5	1093	Si-O-Si	[1,14]
6	1647	O-H	[12]
7	2914	H-O-H	[12]
8	3443	H-O-H	[1,14]

Based on the data, compared to the previous research, our FTIR result of $\text{Fe}_3\text{O}_4/\alpha\text{-SiO}_2$ synthesis had compatibility with the previous an appropriate range of wavenumbers. In the FTIR spectra, the wavenumber of $1641\text{-}3464\text{ cm}^{-1}$ was stretching vibration and bending of H-O-H bond. In 1097, the wavenumber was an asymmetric vibration of the Si-O-Si bond which was hooked by oxygen movement. There was a bending vibration of Si-O-Si O-Si-O on the 468 cm^{-1} wavenumber. On the 796 cm^{-1} wavenumber, there was a symmetric stretch vibration of Si-O-Si in the SiO_2 [1,6,7]. In 950 cm^{-1} wavenumber, there was a symmetric functional group of Si-O and lastly, the $555\text{-}568\text{ cm}^{-1}$ wavenumber showed the existence of Si-O-Fe bond. Thus, the existence of Fe_3O_4 nanoparticles has been identified.

3.3. Photo SEM of $\text{Fe}_3\text{O}_4/\alpha\text{-SiO}_2$ Composites



7 **Figure 2.** (a) SEM images of $\text{Fe}_3\text{O}_4/\alpha\text{-SiO}_2$ and (b) SEM of $\text{Fe}_3\text{O}_4/\alpha\text{-SiO}_2$, and (c) TEM test result of $\text{Fe}_3\text{O}_4/\text{SiO}_2$ (Sample #1)

TEM characterization aimed for knowing the morphological structure of $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ nanocomposites that formed as a $\text{Fe}_3\text{O}_4@ \text{a-SiO}_2$ core shell. Here is the result of TEM test of the $\text{Fe}_3\text{O}_4@ \text{a-SiO}_2$ core shell (Figure 2c). It appears that the Fe_3O_4 particles are black-colored and coated with SiO_2 particle shown by a lighter cloud around it. $\text{Fe}_3\text{O}_4@ \text{a-SiO}_2$ particle has a round-shaped property and agglomerated with other particles. The size of the $\text{Fe}_3\text{O}_4@ \text{a-SiO}_2$ particle was about ~ 25 nm and the thickness is ~ 9 nm. Thus, the $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ nanocomposites have successfully formed a $\text{Fe}_3\text{O}_4@ \text{a-SiO}_2$ core shell [14,18]. There were significant different shape and size of the composite particles of $\text{Fe}_3\text{O}_4@ \text{a-SiO}_2$ amorphous (#sample 1) and $\text{Fe}_3\text{O}_4@ \text{c-SiO}_2$ (crystal), as shown in Figure 2 (a) and Figure 2 (b); composite particle size of $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ was greater than the particle size of the $\text{Fe}_3\text{O}_4@ \text{c-SiO}_2$ composite.

4. Conclusion

Based on the data analysis, we can conclude that $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ nanocomposites can be fabricated by using PEG as the binder of Fe_3O_4 and a-SiO_2 particles, where Fe_3O_4 , a-SiO_2 can be easily synthesized by using the co-precipitation method. The characteristic of $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ based on XRD crystal structure and functional group of FTIR analysis shows that the $\text{Fe}_3\text{O}_4/\text{a-SiO}_2$ nanocomposites have formed a sharp peak of diffraction pattern and a distinct of functional group of Si-O-Fe on wavenumbers of $555\text{--}568\text{ cm}^{-1}$.

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